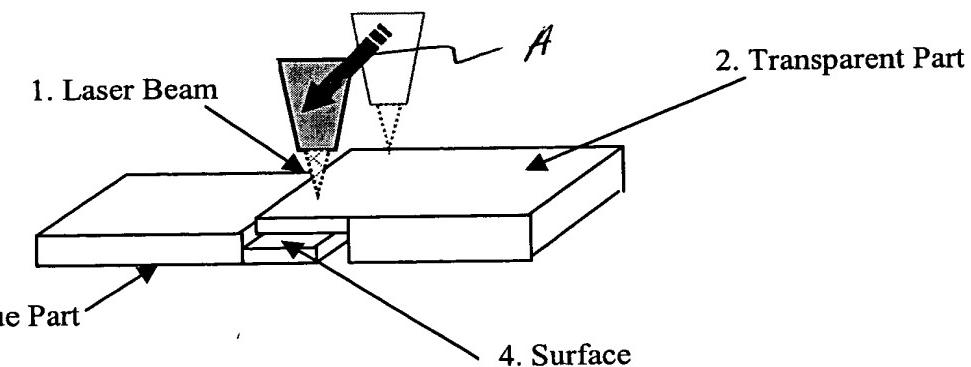


Fig1 A laser welding process



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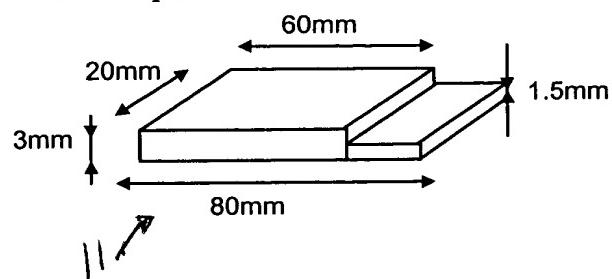
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Fig 2 A test specimen



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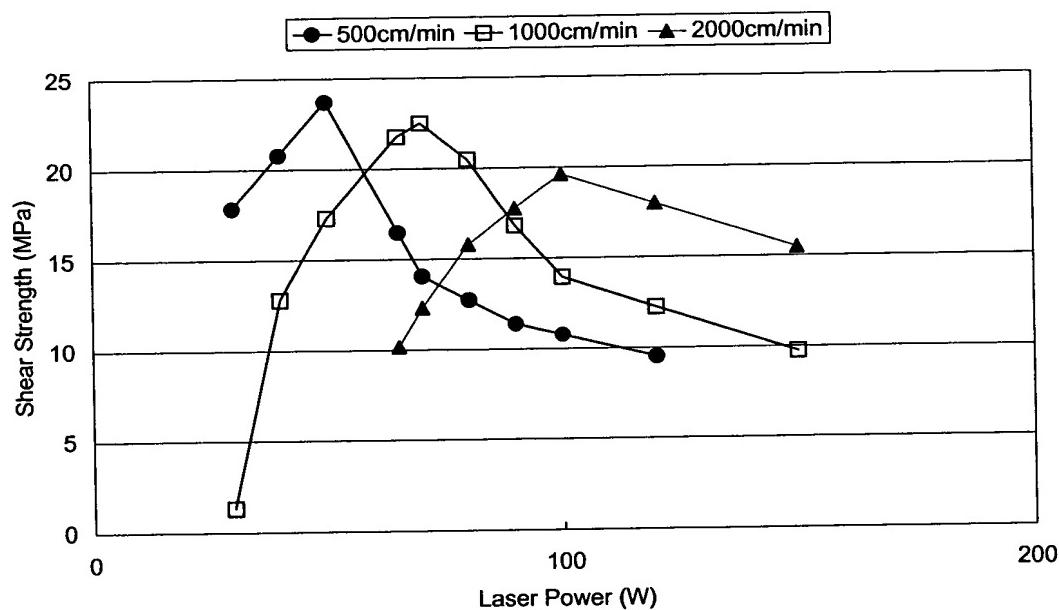
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Figure 3 Behavior of laser welding strength, plotted against laser power

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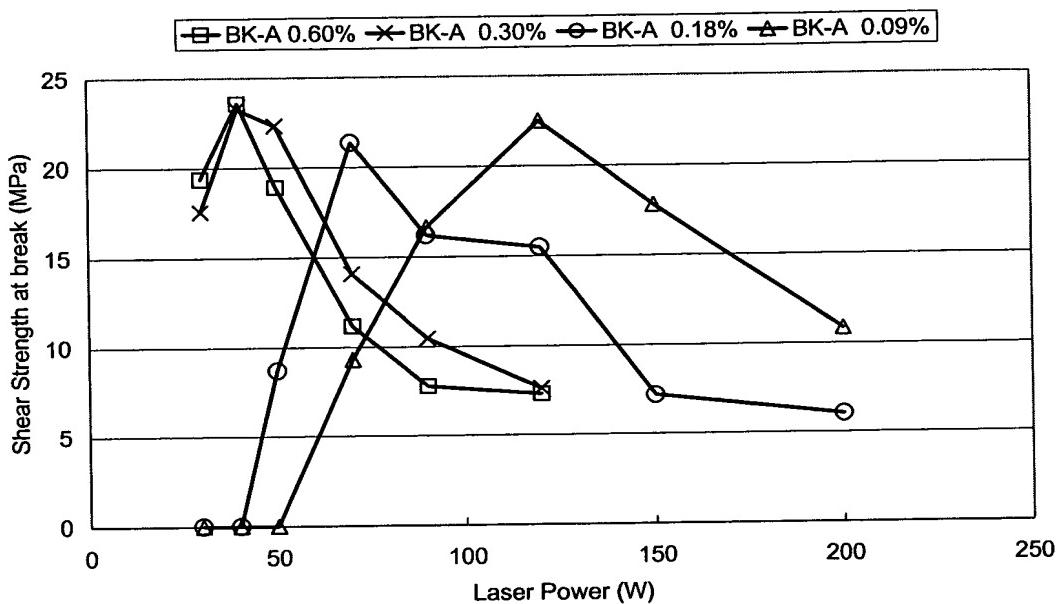
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Figure 4 Behavior of laser welding strength, plotted against laser power

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Figure 5 dynamics of laser welding strength correlates with conditions of laser welding

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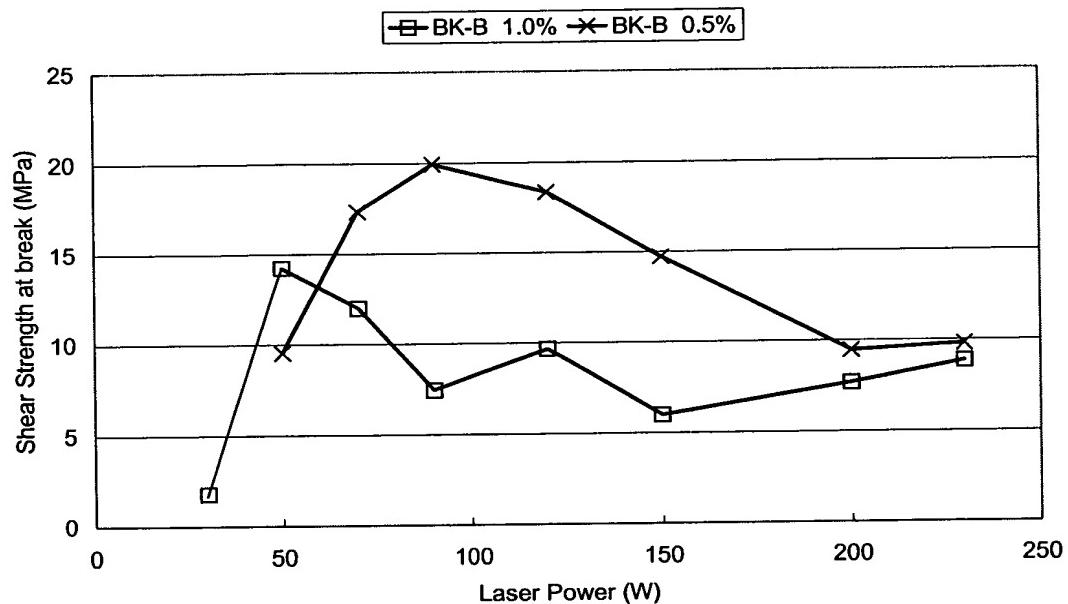
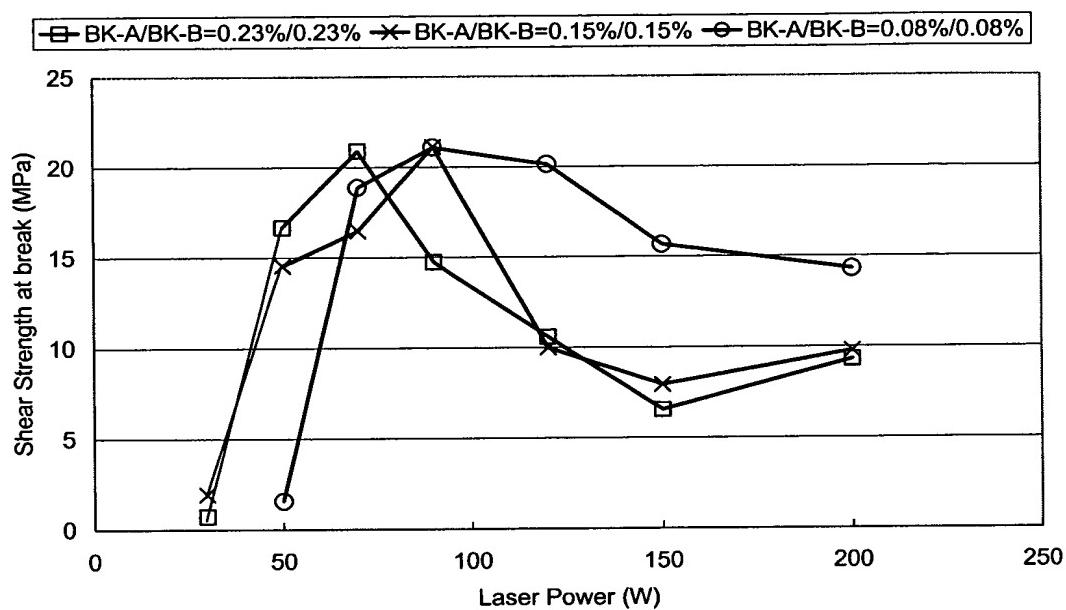


Figure 6 Behavior of laser welding strength, plotted against laser power

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